



## Safety Data Sheets

Product Name: Flushing Liquid 03 /  
Maintenance Liquid 03  
SDS No. 037-C191852  
First issue: 2017/01/27  
Revised: 2024/09/17

### Section 1 - PRODUCT AND COMPANY IDENTIFICATION

**Material Name**

Flushing Liquid 03 / Maintenance Liquid 03

**Product Description**

FL003-Z-BB / FL003-Z-22 / FL003-Z-2L / ML003-Z-K1 / FL003-Z-BJ

**Product Use**

INK JET water-based cleaner

**Restrictions on Use**

None known.

**Manufacturer Information**

Mimaki Engineering Co., Ltd  
2182-3 Shigeno-otsu, Tomi-shi, Nagano  
389-0512 Japan

Telephone number: +81-268-64-2413

**Importer / Distributor Information**

MIMAKI AUSTRALIA PTY LTD.  
Unit 14, 38-46 South Street, Rydalmere, NSW 2116, Australia

Telephone number: + 61-2-8036-4500

**Emergency telephone number**

+61 2 8014 4558 (within Australia only)  
18000 74234 (within Australia only)  
+65 3158 1074

### Section 2 - HAZARDS IDENTIFICATION

Classified to Globally Harmonised System of Classification and Labelling of Chemicals, Third revised edition, published by the United Nations as modified under Schedule 6 of the Work Health and Safety Regulation.

**GHS Classification**

Skin Sensitization - Category 1A

**GHS Label Elements****Symbol(s)****Signal Word**

Warning

**Hazard Statement(s)**

May cause an allergic skin reaction.

**Precautionary Statement(s)****Prevention**

Wear protective gloves/protective clothing/eye protection/face protection.  
Avoid breathing dust/fume/gas/mist/vapours/spray.  
Contaminated work clothing should not be allowed out of the workplace.

**Response**

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.



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### Storage

None needed according to classification criteria.

### Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Potential Environmental Effects

No information available for the product.

### Other Hazards Which Do Not Result in Classification

None known.

### Main Symptoms and Emergency Overview

May cause allergic skin reaction.

## Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
7732-18-5	Water	>95
Trade Secret	Proprietary organic materials	<5
Mixture	Preservative	0.2

## Section 4 - FIRST AID MEASURES

### Inhalation

Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician.

### Skin

Wash with plenty of soap and water. Take off contaminated clothing and wash before re-use. If skin irritation or rash occurs: Get medical advice/attention. Contaminated clothing should be removed and laundered before reuse.

### Eyes

Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists, get medical advice/attention.

### Ingestion

If swallowed, get medical attention.

### Most Important Symptoms/Effects

#### Symptoms: Immediate

mild skin irritation, allergic skin reaction

#### Symptoms: Delayed

allergic skin reaction

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

## Section 5 - FIRE FIGHTING MEASURES

### Extinguishing Media

#### Suitable Extinguishing Media

carbon dioxide, regular dry chemical, water spray, regular foam

#### Unsuitable Extinguishing Media

Do not scatter spilled material with high-pressure water streams.

### Special Hazards Arising from the Chemical



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Negligible fire hazard. Irritating and/or toxic fumes and gases may be emitted upon the product's decomposition.

### **Hazardous Combustion Products**

oxides of carbon

### **Special Protective Equipment and Precautions for Firefighters**

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

### **Fire Fighting Measures**

Move container from fire area if it can be done without risk. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. Avoid inhalation of material or combustion by-products.

### **Hazchem/Emergency Action Code**

2Z

## Section 6 - ACCIDENTAL RELEASE MEASURES

### **Personal Precautions, Protective Equipment and Emergency Procedures**

Wear personal protective clothing and equipment, see Section 8.

### **Environmental Precautions**

Avoid release to the environment.

### **Methods and Materials for Containment and Cleaning Up**

Avoid heat, flames, sparks and other sources of ignition. Stop leak if possible without personal risk. Reduce vapors with water spray. Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Large spills: Dike for later disposal. Keep unnecessary people away, isolate hazard area and deny entry. Stay upwind and keep out of low areas.

## Section 7 - HANDLING AND STORAGE

### **Precautions for Safe Handling**

Avoid breathing vapor or mist. Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke when using this product. Wear suitable protective gloves and eye/face protection. Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

### **Conditions for Safe Storage, Including any Incompatibilities**

None needed according to classification criteria.

Further information on storage conditions: Store and handle in accordance with all current regulations and standards.

Store in a well-ventilated area. Keep container tightly closed. Keep cool. Keep separated from incompatible substances.

### **Incompatible Materials**

oxidizing materials

## Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

### **Component Exposure Limits**

Australia and ACGIH have not developed exposure limits for any of this product's components.

### **EU - Occupational Exposure (98/24/EC) - Binding Biological Limit Values and Health Surveillance Measures**

There are no biological limit values for any of this product's components.

### **Engineering Controls**

Provide local exhaust or process enclosure ventilation system. Ensure compliance with applicable exposure limits.

### **Individual Protection Measures, such as Personal Protective Equipment**

Eye/face protection



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Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

### Skin Protection

Wear appropriate chemical resistant clothing.

### Respiratory Protection

Consult with a health and safety professional for specific respirators appropriate for your use.

### Glove Recommendations

Wear appropriate chemical resistant gloves.

## Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear, colorless liquid	Physical State	liquid
Odor	slight odor	Color	clear, colorless
Odor Threshold	Not available	pH	8-10
Melting Point	Not available	Boiling Point	Not available
Boiling Point Range	Not available	Freezing point	Not available
Evaporation Rate	Not available	Flammability (solid, gas)	Not available
Autoignition Temperature	Not available	Flash Point	(Not flammable )
Lower Explosive Limit	Not available	Decomposition temperature	Not available
Upper Explosive Limit	Not available	Vapor Pressure	Not available
Vapor Density (air=1)	Not available	Specific Gravity (water=1)	~1 (25 °C )
Water Solubility	(Easily soluble )	Partition coefficient: n-octanol/water	Not applicable
Viscosity	5 mPa · s (25 °C )	Solubility (Other)	Not available
Density	Not available	Physical Form	liquid
Molecular Weight	Not available		

## Section 10 - STABILITY AND REACTIVITY

### Reactivity

No reactivity hazard is expected.

### Chemical Stability

Stable under normal conditions of use.

### Possibility of Hazardous Reactions

Will not polymerize.

### Conditions to Avoid

Avoid flames, sparks, and other sources of ignition. Containers may rupture or explode if exposed to heat. Avoid contact with incompatible materials.



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### Incompatible Materials

oxidizing materials

### Hazardous decomposition products

oxides of carbon

## Section 11 - TOXICOLOGICAL INFORMATION

### Information on Likely Routes of Exposure

#### Inhalation

irritation

#### Skin Contact

irritation, allergic skin reaction

#### Eye Contact

irritation

#### Ingestion

nausea, vomiting, headache

### Acute and Chronic Toxicity

#### Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

#### Water (7732-18-5)

Oral LD50 Rat >90 mL/kg

### Product Toxicity Data

#### Acute Toxicity Estimate

Dermal	> 2000 mg/kg
Inhalation - Vapor	> 20 mg/L
Oral	> 2000 mg/kg

### Immediate Effects

mild skin irritation, allergic skin reaction

### Delayed Effects

allergic skin reaction

### Irritation/Corrosivity Data

mild skin irritation

### Respiratory Sensitization

No information available for the product.

### Dermal Sensitization

May cause an allergic skin reaction.

### Component Carcinogenicity

None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA

### Germ Cell Mutagenicity

No information available for the product.

### Reproductive Toxicity

No information available for the product.

### Specific Target Organ Toxicity - Single Exposure

No target organs identified.

### Specific Target Organ Toxicity - Repeated Exposure

No target organs identified.



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### Aspiration hazard

Not expected to be an aspiration hazard.

### Medical Conditions Aggravated by Exposure

No data available.

## Section 12 - ECOLOGICAL INFORMATION

### Component Analysis - Aquatic Toxicity

No LOEL ecotoxicity data are available for this product's components

### Persistence and Degradability

No information available for the product.

### Bioaccumulative Potential

No information available for the product.

### Mobility in soil

No information available for the product.

### Other adverse effects

No additional information available.

## Section 13 - DISPOSAL CONSIDERATIONS

### Disposal Methods

Dispose in accordance with all applicable regulations. Empty containers may contain product residue.

## Section 14 - TRANSPORT INFORMATION

### ADG Information:

No Classification assigned.

### IATA Information:

No Classification assigned.

### ICAO Information:

No Classification assigned.

### IMDG Information:

No Classification assigned.

### Component Marine Pollutants (IMDG)

Not regulated as dangerous goods.

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

### Transportation Special Precautions

No information available for the product.

### Hazchem/Emergency Action Code

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## Section 15 - REGULATORY INFORMATION

### Australia Regulations

### Work Health and Safety Regulations - Prohibited Carcinogens



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No component(s) are listed on the Prohibited Carcinogens list.

### Work Health and Safety Regulations - Restricted Carcinogens

No component(s) are listed on the Restricted Carcinogens list.

### Work Health and Safety Regulations - Restricted Hazardous Chemicals

No component(s) are listed on the Restricted Hazardous Chemicals list:

### Australia Work Health and Safety Regulations - Hazardous Chemicals Requiring Health Monitoring

None of this product's components are on the list.

### Component Analysis - Inventory

#### Water (7732-18-5)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	No	Yes	Yes	Yes	Yes

#### Proprietary organic materials (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	No	Yes	Yes	Yes	No	Yes	No	No	Yes	Yes	No	Yes

#### Preservative (Mixture)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2	KR - REACH CCA	CN	NZ	MX	TW
Yes	DSL	EIN	No	Yes	No	No	Yes	No	No	No	Yes	Yes	Yes

## Section 16 - OTHER INFORMATION

### Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania\*; CAS - Chemical Abstracts Service; CFR - Code of Federal Regulations (US); CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KECI - Korea Existing Chemicals



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Inventory; KECL – Korea Existing Chemicals List; KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX – Mexico; NDSL – Non-Domestic Substance List (Canada); NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL - Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH - Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TCCA – Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW – Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); WHMIS - Workplace Hazardous Materials Information System (Canada).

### Other Information

#### Disclaimer:

The information set forth in this Safety Data Sheet does not purport to be all-inclusive and should be used only as a guide. While the information and recommendations set forth herein are believed to be accurate, the company makes no warranty regarding such information and recommendations and disclaims all liability from reliance thereon.

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